

5491



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RBBP1425-103-01
Job Sheet 179035



Part No: RBBP1425-103-01

Job Qty: 10 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/12/18

Job Tracking No:

Due Date: 7/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/24/18	0.00	0.00	Start Up Machining-4		18/09/27
120	CNC Vertical Machining	10 pcs		7/24/18	0.00	5.00	MORI NV5000-1		18/09/27
130	QC	10 pcs		7/24/18	0.00	0.00	QC2 Machining-5		18/09/27
140	QC	10 pcs		7/24/18	0.00	0.00	QC8 Machining-5		18-10-07
150	Small Fab	10 pcs		7/24/18	0.08	1.25	Small Fab-9		18-10-07
160	QC	10 pcs		7/24/18	0.00	0.00	QC5		38
170	Packaging	10 pcs		7/24/18	0.00	0.00	Packaging3-2		3-89
180	QC21-SA	10 Ea		7/24/18	0.00	0.00	QC21		21

Part Op 120 - 1-Machine as per folio FC008 FOLIO REV: AA DWG REV: D Machine engrave as per

Descriptions: note 6 2-Debur

150 - Fill engraving with black ink.

170 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB1.500X3000W	M Delrin Bar, White	7.3300 ft (.733 ea)	90-Start up Operation	5083393 x 6 50571735

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNB1.500X3000W	7	12	0

Part Specifications

Specifications could not be found.



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Plex 7/24/18 12:58 PM dart.logan.david

Container No: S114165



Part: RBBP1425-103-01

Job No: 179035

Serial No/Batch: S114165

Revision: D

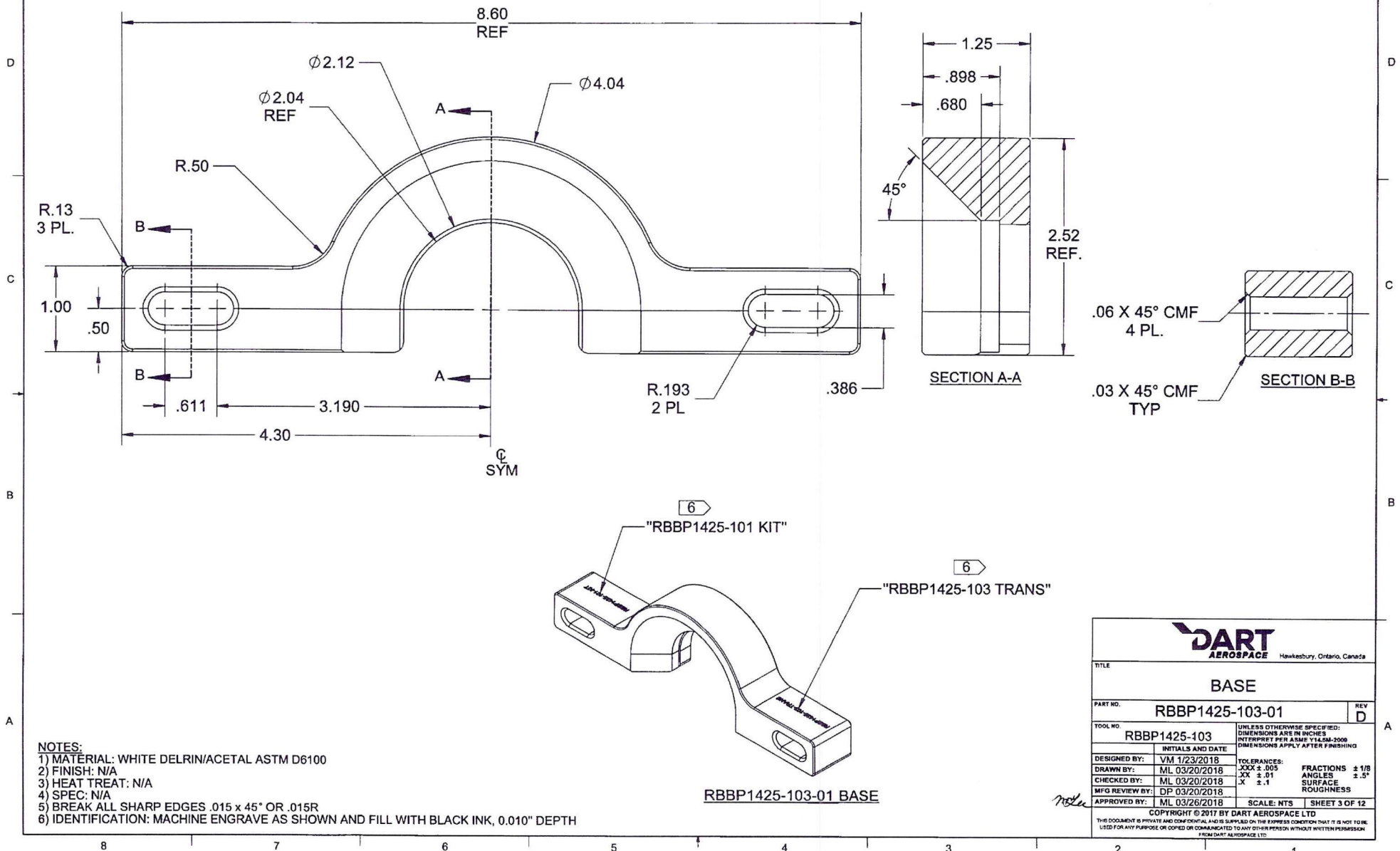
Inspector:

Exp Date:

Instructions:

Date: 09/27/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, VIEW CHANGED FOR CLARITY	17-647	18.1.23	VM	ML



DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	AGAINST DEPARTMENT/PROCESS						
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				
								Completed By
								Lead hand / Supervisor Approval Verification
								QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY						
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐					